



WATSON
SPECIALISED TOOLING
PTY LTD

43 Wyandra St., Fortitude Valley 4006
PO Box 2039, Fortitude Valley 4006
Voice: 07 3252 4976 Fax: 07 3252 3934
ACN: 010 050 594 ABN: 91 010 050 594

www.watsonstooling.com.au

[email: sales@watsonstooling.com.au](mailto:sales@watsonstooling.com.au)

SUNNEN Above and Beyond Honing

Need to repair leaking hydraulic cylinders quickly?

Do it right with a Sunnen Portable Hone!

The Sunnen AN 112 and AN 815 manual feed hones use a rack and pinion to expand the honing stones against the cylinder wall. The rigid tool design removes imperfections generating a bore that is not only round and parallel, it will also have the correct surface finish for sealing.

A properly honed tube is the basis for a superb seal, smooth operation and extended hydraulic seal and cylinder life.

Sunnen honing can be an insurance policy against cylinder come backs!

Honing can also be considered to be a cylinder inspection tool. After a light hone, surface imperfections in the cylinder may be revealed that could indicate a more severe condition.

Flex hones do not remove bore errors and cylinder imperfections may not be visible. You will be able to remove from as little as .001" or as much as .010" if required, all with the one Sunnen tool. Try taking that amount out of the cylinder with a flex hone.

When you hone with a Sunnen rigid honing tool you will be sure the job has been done right the first time.

Honing tool choices

Sunnen light duty AN 112 manual feed portable hone for diameters - 2.5" to 7.0".
Only \$950.00 + GST

Sunnen heavy duty AN 815 manual feed portable hone for diameters - 2.5" to 21.0".
Only \$1,275.00 + GST



How to drive the hone

Best driven with a slow revving heavy duty portable drill, such as our Perles drill which we have sold for many years. **Only \$900.00 + GST**

Use the correct Honing Oil

Sunnen MB30 honing oil guarantees the best results for stone life, bore accuracy and surface finish. Only \$185 + GST for a 20L drum.

Why should you consider a Sunnen basic hone?

This is an inexpensive way to set up an in-house honing capability that will provide faster turn-around times, greater customer satisfaction and higher profitability.

Should you require further information, please call Watson Specialised Tooling on 1800 655 235 or email sales@watsonstooling.com.au.