

STONE ORDERING GUIDE

Stones for AN112, AN815 and AN275

Stone Series	Stones and Guides (Conventional)	G25 - 2.5" to 2.7" M27 - 2.7" to 4.1" N37 - 3.5" to 5.5" W47 - 4.1" to 60.0"
	Guideless	GG25 - 2.5" to 3.3" MM33 - 3.3" to 4.2" NN40 - 4.0" to 5.6" WW51 - 4.5" to 60.0"
	Keyway	GY25 - 2.5" to 3.3" MY33 - 3.3" to 4.2" NY40 - 4.0" to 5.6" WY51 - 4.5" to 60.0"

Recommended Grit Range for Hydraulic Cylinders

Aluminium Oxide	Roughing	A43 - Grit=150, Hardness=Soft A45 - Grit=150, Hardness=Medium A47 - Grit=150, Hardness=Hard
Silicon Carbide	Finishing	J85 - Grit=400, Hardness=Medium J87 - Grit=400, Hardness=Hard

STONE CODES FOR ORDERING

Stone Code [Stone Series] + [Grit Range]
 Example -
 W47A45 (roughing stone)
 W47J87 (finishing stone)